

slp 14/05

Work Order ID 119064

May-07-14 3:03:20 PM

119064

Page 1

Item ID: D206-571-011

Revision ID:

Item Name: South 45° Cabin Heating System

Start Date: 5/07/14 Start Qty: 1.00 *1*

Required Date: 5/12/14 Req'd Qty: 1.00 *1*

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: 

Date:

Tooling:

Date:

QC: 

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D206-571	Rev C								
DSI 9315	A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per	PPPD206-571-011	CHG002						
110	Pick Kit	0.00							
110	Memo	0.00							
Packaging									
Packaging									

11.10.

DAS

27

9-89

4/5/12

MS

11-05-08

9-89

1X

DAS

28

9-89

MAY 08 2014

Work Order ID 119064

May-07-14 3:03:20 PM

119064

Page 2

Item ID: D206-571-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: South 45° Cabin Heating System

Start Date: 5/07/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 5/12/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-571-011								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS

27

9-89

14/5/12

DAS
06
9-89

MAY 12 2014

MCJ 14-05-12

WLF
14-5-12

Picklist Print

Máy-07-14 3:03:18 PM

Page 1

Work Order ID: 119064

119064

Parent Item: D206-571-011

D206-571-011

Parent Item Name: South 45° Cabin Heating System

Start Date: 5/07/14

Required Date: 5/12/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C 04-11-09 Reformat KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN526-1032R12

Purchased

No

110

Each

135.0000

6

6

Qty

Date

Status

AN526-1032R12

Screw

DAS
27
9-89

Location

Loc Qty

Loc Code

ST346

135

1568

2

M126175

100

M1568

33

110

Each

549.0000

10

10

DAS
28
9-89

MAY 08 2014

AN526-832R6

Purchased

No

110

Each

549.0000

10

10

DAS
28
9-89

AN526-832R6

Screw

DAS
27
9-89

Location

Loc Qty

Loc Code

ST345

549

16066

513

19278

36

110

Each

7.0000

1

1

DAS
28
9-89

AN804-8J

Purchased

No

110

Each

7.0000

1

1

DAS
28
9-89

AN804-8J

Tee-bulkhead M flare

DAS
27
9-89

Location

Loc Qty

Loc Code

ST347

7

124103

2

126816

5

110

Each

3.0000

1

1

DAS
28
9-89

AN814-L8J

Purchased

No

110

Each

3.0000

1

1

DAS
28
9-89

AN814-L8J

Plug-M-Flare

DAS
27
9-89

Location

Loc Qty

Loc Code

ST347

3

108700

3

Picklist Print

May-07-14 3:03:18 PM

Page 2

Work Order ID: 119064

119064

Parent Item: D206-571-011

D206-571-011

Parent Item Name: South 45° Cabin Heating System

Start Date: 5/07/14

Required Date: 5/12/14

Start Qty: 1.00

Required Qty: 1.00

AN815-8J

Purchased

No

110

Each

5.0000

1
1
**

DAS
28
9-89

MAY 08 2014

AN815-8.1

Union-M-Flare

DAS
27
9-89

Location

Loc Qty

Loc Code

Mezz

5

07

2

m126663

3

AN824-8J

Purchased

No

110

Each

7.0000

1
1
**

DAS
28
9-89

AN824-8.1

Tee-M-Flare

DAS
27
9-89

Location

Loc Qty

Loc Code

ST324

7

110372

2

m127290

5

AN924-8J

Purchased

No

110

Each

9.0000

3
3
**

DAS
28
9-89

AN924-8.1

Nut

DAS
27
9-89

Location

Loc Qty

Loc Code

ST326

9

117080

2

m126663

2

m126691

5

AN929-8J

Purchased

No

110

Each

19.0000

1
1
**

DAS
28
9-89

AN929-8.1

Cap

DAS
27
9-89

Location

Loc Qty

Loc Code

ST326

19

107534

19

May-07-14 3:03:18 PM

Shop Packet Print

Page 2

Picklist Print

May-07-14 3:03:18 PM

Page 3

Work Order ID: 119064

119064

Parent Item: D206-571-011

D206-571-011

Parent Item Name: South 45° Cabin Heating System

Start Date: 5/07/14

Required Date: 5/12/14

Start Qty: 1.00

Required Qty: 1.00

AN938-8J

Purchased

No

110

Each

7.0000

1

1

AN938-8J

Tee

**

DAS

MAY 08 2014

28

9-89

DAS

27

9-89

Location

Loc Qty

Loc Code

ST325

6

m122621

6

ST327

1

108890

1

110

Each

16.0000

1

1

D2003-041

Manufactured

No

D2003-041

Tube Assembly-8J

**

DAS

28

9-89

Location

Loc Qty

Loc Code

Mezz

16

37721

5

38220

2

39645

5

63453

4

DAS

27

9-89

D2003-043

Manufactured

No

D2003-043

Tube Assembly-8J

**

DAS

28

9-89

Location

Loc Qty

Loc Code

Mezz

3

63454

3

DAS

27

9-89

D2005-001

Manufactured

No

D2005-001

Hose Ass'y-500dia x.14"

**

DAS

28

9-89

Location

Loc Qty

Loc Code

ST191

1

105825

1

DAS

27

9-89

May-07-14 3:03:18 PM

Shop Packet Print

Page 3

Picklist Print

May-07-14 3:03:18 PM

Page 4

Work Order ID: 119064

119064

Parent Item: D206-571-011

D206-571-011

Parent Item Name: South 45° Cabin Heating System

Start Date: 5/07/14

Required Date: 5/12/14

Start Qty: 1.00

Required Qty: 1.00

D2005-009
D2005-009
Hose Assembly

Manufactured No

110

Each

3.0000

1
**

DAS
28
9-89
MAY 08 2014

D2005-011
D2005-011
Restrictor Elbow

DAS
27
9-89

Manufactured No

110

Each

1.0000

1
**

DAS
28
9-89

D2005-013
D2005-013
Restrictor Fitting

DAS
27
9-89

Manufactured No

110

Each

1.0000

1
**

DAS
28
9-89

D2050
D2050
Grille

DAS
27
9-89

Manufactured No

110

Each

114.0000

1
**

DAS
28
9-89

DAS
27
9-89

Location

ST191

35301
40513

Loc Qty

3
2
1

Loc Code

Location

ST002

105826

Loc Qty

1
1

Loc Code

Location

ST002

53364

Loc Qty

1
1

Loc Code

Location

ST004

6859

Loc Qty

114
114

Loc Code

May-07-14 3:03:19 PM

Shop Packet Print

Page 4

Picklist Print

May-07-14 3:03:19 PM

Page 5

Work Order ID: 119064

119064

Parent Item: D206-571-011

D206-571-011

Parent Item Name: South 45° Cabin Heating System

Start Date: 5/07/14

Required Date: 5/12/14

Start Qty: 1.00

Required Qty: 1.00

D206-571-043

Manufactured No

110

Each

2.0000

1

1

DAS

28

9-89

MAY 08 2014

D206-571-043

Valve/Manifold Assembly

27

9-89

Location

Loc Qty

Loc Code

ST159

2

64720

2

D2156

Manufactured No

110

Each

0.0000

1

1

DAS

28

9-89

D2156

Vent Flange

AS

7

9

D2162-3R-078

Manufactured No

110

Each

1.0000

1

1

DAS

28

9-89

D2162-3R-078

Cable

DAS

27

9-89

Location

Loc Qty

Loc Code

ST223

1

38910

1

D2377-041

Manufactured No

110

Each

1.0000

1

1

DAS

28

9-89

D2377-041

Distribution Box

DAS

27

9-89

Location

Loc Qty

Loc Code

Mezz

1

40512

1

May-07-14 3:03:19 PM

Shop Packet Print

Page 5

Picklist Print

May-07-14 3:03:19 PM

Page 6

Work Order ID: 119064

119064

Parent Item: D206-571-011

D206-571-011

Parent Item Name: South 45° Cabin Heating System

Start Date: 5/07/14

Required Date: 5/12/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

110

Each

5,768.000

10

10

MS21042L08

Nut

**

DAS
28
9-89

MAY 08 2014

DAS
27
9-89

Location

Loc Qty

Loc Code

ST314

3558

123900

58

m128401

1500

m128429

2000

ST508

2111

125445

713

m127410

1398

ST509

99

m127304

99

MS21042L3

Purchased

No

110

Each

7,490.000

6

6

MS21042L3

Nut

**

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST314

535

M127410

13

M127831

41

M128401

481

ST506

955

123900

955

ST509

6000

M128754

6000

MS21919-DG6

Purchased

No

110

Each

13.0000

6

6

MS21919-DG6

Clamp

**

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST321

13

106074

13

May-07-14 3:03:19 PM

Shop Packet Print

Page 6

Picklist Print

May-07-14 3:03:19 PM

Page 7

Work Order ID: 119064

119064

Parent Item: D206-571-011

D206-571-011

Parent Item Name: South 45° Cabin Heating System

Start Date: 5/07/14

Required Date: 5/12/14

Start Qty: 1.00

Required Qty: 1.00

MS9385-08

Purchased

No

110

Each

36.0000

5 5

MS9385-08

O Ring

DAS
27
9-89

Location

Loc Qty

Loc Code

ST291

36

101467

36

110

Each

0.0000

**

DAS
28
9-89

MAY 08 2014

NAS1149C1290J

Purchased

No

NAS1149C1290J

Washer

DAS
27
9-89

NAS1149D0363J

Purchased

No

110

Each

4,498.000

10 10

NAS1149D0363J

Washer

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

4475

m126319

17

m128429

4458

110

Each

2,934.000

10 10

**

DAS
28
9-89

NAS1149DN832J

Purchased

No

NAS1149DN832J

Washer

DAS
27
9-89

Location

Loc Qty

Loc Code

MF4

772

M127255

772

ST293

2000

M128948

1000

M128429

1000

st510

145

124555

145

ST510a

17

M126319

17

127813

May-07-14 3:03:19 PM

Shop Packet Print

Page 7

Picklist Print

May-07-14 3:03:19 PM

Page 8

Work Order ID: 119064

Parent Item: D206-571-011

Parent Item Name: South 45° Cabin Heating System

119064

D206-571-011

Start Date: 5/07/14

Required Date: 5/12/14

Start Qty: 1.00

Required Qty: 1.00

NAS43DD3-24

Purchased

No

110

Each

55.0000

6 6

DAS
28
9-89

MAY 08 2014

NAS43DD3-24

Spacer for bolt

DAS
27
9-89

Location

Loc Qty

Loc Code

ST275

55

106074

1

123966

4

M128454

50

QS100-M48S

Purchased

No

110

Each

14.0000

8 8

DAS
28
9-89

QS100-M48S

Clamp

DAS
27
9-89

Location

Loc Qty

Loc Code

ST453

14

116857

14

SCEET-12

Purchased

No

110

f

23.0000

11 11

DAS
28
9-89

SCEET-12

Hose 3" Diameter

DAS
27
9-89

Location

Loc Qty

Loc Code

Mezz

1

110277

1

ST029

22

124326

22

May-07-14 3:03:19 PM

Shop Packet Print

Page 8

DART

DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B	APPROVED [Signature]	DRAWING NO. D206-571	REV. C SHEET 1 OF 11
DATE JUNE 9, 1992		TITLE BELL 206 HEATING SYSTEM	
C	JUNE 30, 1995	RE-DRAWN	

Part No.	Description	-011	-013	-043	-341	-345
D206-571-011	Heater Kit 206A/B/L	X				
D206-571-013	Heater Kit 206L1/L3/L4		X			
D206-571-043	Valve/Manifold Assembly	1	1	X	1	1
D206-571-341	Supplementary Heater Kit 206A/B				X	
D206-571-345	Supplementary Heater Kit 206L1/L3/L4					X
D2001-08	Valve			1		
D2003-041	Tube Assembly (8J)	1				
D2003-043	Tube Assembly (8J)	1				
D2005-001	Hose Assembly (8J)	1			1	1
D2005-009	Hose Assembly (8J)	1	2		1	1
D2005-011	Restrictor	1				
D2005-013	Restrictor	1				
D2007-001	Adapter		1			
D2026-101	Screw			2		
D2050	Grille	1	1		1	1
D2120	Tab Washer			1		
D2162-3R-096	Control Cable	1			1	
D2162-3R-120	Control Cable		1			1
D2155	Adapter, 2" - 3" Hose					
D2156	Vent Flange	1	1		1	1
D2160	Lever			1		
D2377	Flow Divider	1	1		1	1
D2410	Aspirator Manifold Assembly			1		
D2455	Noise Attenuator			1		
SCEET 12	Hose 3" dia	11'	11'		11'	11'
AN526-832R6	Screw	10	10		10	10
AN526-1032R12	Screw	6	10		8	10
AN804-8J	Bulkhead Tee Fitting	1	1		1	1
AN814-L8J	Cap-Male	1	1			
AN815-8J	Union	1	1			
AN816-8-8D	Nipple			1		
AN824-8J	Tee Fitting	1				
AN919-12D	Reducer					
AN924-8J	Nut	3	1		1	1
AN929-8J	Cap, Female	1	1			
AN938-8D	Tee, Female	1				
AN938-8J	Tee, Female	1				
AN960JD10	Washer	10	10		10	10
AN960JD8	Washer	10	10		10	10
AN960C1216	Washer	2	2		2	2
QS100-24S	Clamp					
QS100-48S	Clamp	8	8		8	8
MS9385-08	O'Ring	5	2			
MS21042L3	Nut (Option MS21042-3)	6	10		6	10
MS21042L08	Nut (Option MS21042-08)	10	10		10	10
MS21919DG6	Clamp, Cushion	6	10		6	10
NAS4DD3-24	Spacer	6	10		6	10
23007167	Gasket		1			

